



SOLAJET™

DRYWAVE™ MASSAGE



Owner's Manual

SolaJet Models H2, H4, H6, CX, CT

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Welcome

Congratulations on owning the DRYWAVE SolaJet Massage System!

Relaxation and therapy are at your fingertips.

The deeply satisfying SolaJet DRYWAVE massage combines deep tissue, penetrating heat therapy, non-irritating full body wave or flushing therapy, and uses the conforming power of water, yet touch-less allowing you to remain fully clothed and dry.

Now that you have purchased the DRYWAVE SolaJet Massage System™, please take the time to familiarize yourself with this manual. Inside you will find personal health and safety information, setup instructions, product safety, proper care and maintenance, a troubleshooting guide, as well as product support details.

IT IS IMPORTANT TO UNDERSTAND THE PERSONAL HEALTH AND SAFETY, BASIC SET-UP AND OPERATIONAL GUIDELINES BEFORE BEGINNING. FAILURE TO OBSERVE THESE GUIDELINES CAN RESULT IN INJURY OR DAMAGE TO THE UNIT AND COULD VOID THE WARRANTY.

Important Safety Instructions

READ ALL INSTRUCTIONS BEFORE USING THIS APPLIANCE

When using electrical products, especially when children are present, basic safety precautions should always be followed, including the following: Your SolaJet is safe and enjoyable for most individuals, however, there are conditions for which precautionary measures should be considered and/or for which massage may not be recommended. For your safety, please be aware of the following precautions before using your SolaJet.

Any person with a serious health condition should first **CONSULT THEIR PHYSICIAN** to determine if the SolaJet therapy is appropriate for use. As with any product, if you experience any unusual symptoms or reactions, discontinue use immediately.



WARNING:

If the following conditions exist, DO NOT USE the SolaJet:

- Trauma or surgery within the past ten days.
- Any acute (*sudden, severe onset*) inflammatory response. Symptoms include but are not limited to swelling and redness, loss of function, fever, and heat.
- Any acute or unstable disease or medical condition-this includes but is not limited to unstable blood pressure, acute second and/or third degree burns, unstable cardiac or neurological conditions, or an unstable or high-risk pregnancy.

If you have any of the following conditions, CONSULT WITH YOUR PHYSICIAN prior to using SolaJet:

- Heart condition
- History or treatment of blood clots
- Neurological conditions or other systemic disorders that are either unstable or sensitive to touch and massage

Important Safety Instructions

DANGER:

To reduce the risk of electrical shock or electrocution:

Always unplug this appliance from the electrical outlet before servicing.

WARNING:

To reduce the risk of burns, fire, electric shock, or injury to persons:

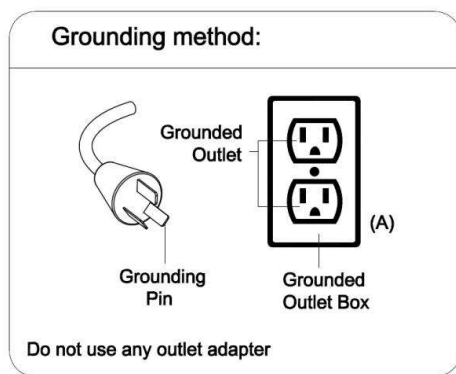
- If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
- Product should not be left unattended while pump is running.
- Never use while sleeping.
- Supervision is necessary when this appliance is used by, on, or near children or disabled persons.
- Do not use this appliance if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Call customer service for replacement or repair.
- Keep the power cord away from heated surfaces.
- Do not use outdoors.
- Do not operate where aerosol (*spray*) products are being used or where oxygen is being administered.
- To disconnect power, remove plug from outlet or press the GFCI off button.
- Do not massage any area of the body that is swollen or inflamed or is experiencing pain.
- Do not use this product when standing on a damp floor, or when any part of the body is in contact with plumbing or any similar ground.
- Connect this appliance to a properly grounded outlet only. *SEE GROUNDING INSTRUCTIONS.*
- DO NOT plug in this product before filling. Fill with water only.
- Do not overfill (*over the top of the spray bar*).
- This appliance is provided with a GFCI protective device that may make the appliance inoperable under some abnormal conditions.
- The SolaJet uses electricity for operation. Always unplug the unit before any service or inspection.
- Do not modify the plug that comes with the SolaJet.
- Do not overload the circuit that provides power to the SolaJet. The SolaJet can draw a maximum of 13 amps while running.
- It is best to ensure no other appliances are utilizing the circuit while the SolaJet is in operation. Overloading the circuit could trip a fuse or breaker switch.
- Do NOT use if water is visible on or around the exterior.

Important Safety Instructions



DANGER:

Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt of as to whether the product is properly grounded. Do not modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.



GROUNDING INSTRUCTIONS:

This product is for use on either a 110 volt 20 AMP circuit or 220 volt 20 AMP Single phase circuit depending on your model (Europe and China use a 230V 15 AMP circuit) Each model has a grounding plug.

Illustrated in sketch A (above). Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

Water Heating Unit

You need to know that failure and damage to the heater and tank can occur if the heater is turned on when the tank is not filled.

- Never operate heater without filling the tank with water to the designated fill level. (See DRYWAVE SolaJet setup.) Failure to do so can result in permanent damage to the heater and tank and will void the warranty.

- Heater is located inside of the tank.
- Heating is to be set at a preferred temperature approx. 95°F.
- After using the pump to drain the tank, disconnect electricity by unplugging from the wall until water is refilled.

Stable Flooring

- The Solajet may weight up to 600 pounds when filled with water
- SolaJet meets most federal and state residential and commercial codes for weight. However, always use discretion regarding the location and stability of where the unit is placed.

Specifications

220-240V 4HP Pump/ 110V 2HP Pump (see your model)
800W Heater
DC 12V Circulation Pump
DC 24V Drive Motor
DC 24V Pressure Valve Motor
CT Length- 78 inches
CT Height – 24 inches
CT Width – 33 inches
CT Weight 3150lbs
H4/CX Length- 73 inches
H4/CX Height – 23 inches
H4/CX Width – 29 inches
H4 Weight 240lbs
CX Weight 270 lbs
35 gallons of water weight – 295 lbs. Conforms to UL 1647

Getting Started

After becoming familiar with important health and safety information, you can get started.

Before setting up your unit, ask yourself these questions:

- Do I have access to an adequate water supply? The unit takes approximately 30-35 gallons of water and requires a hose to fill.
- Have I designated a dedicated outlet? (An outlet that has no or minimal other electrical appliances connected)

If you answered yes to the above questions, you are ready to setup your SolaJet!

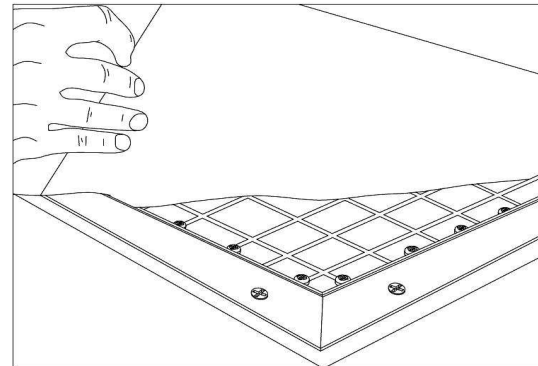
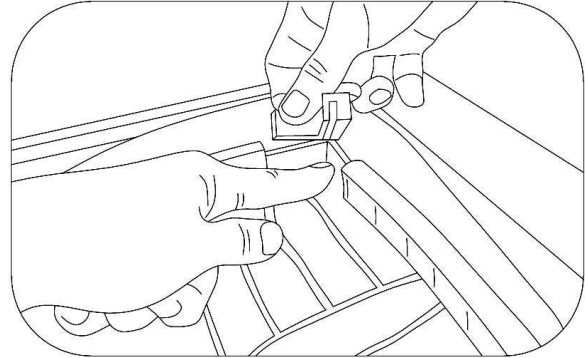
Make sure you have:

- Access to a clean water supply and garden hose. (If you live in an area that has hard water, please use distilled water)
- Access to a 20 AMP power supply (110 or 220 volt single phase outlet depending on your unit)
- Appropriate space in a climate controlled room.

Tools Needed:

- Garden hose (If filling with hose - bottled water should be poured through the top net)
- Phillips screwdriver

SolaJet Setup

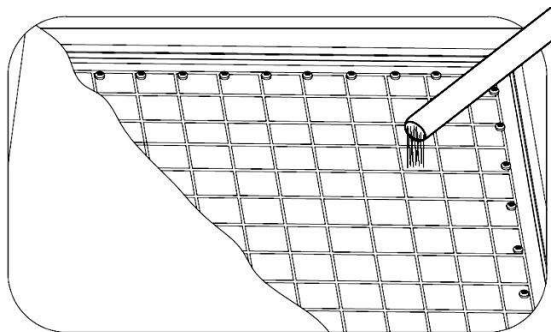


Remove the contents and any instructions located in the storage compartment. (drip pan)

Before filling the unit, you may need to remove a portion of the barrier to view the water fill-level. Pull up a corner of the barrier and fold back enough material to visually inspect the water fill level.

The SolaJet may be used with standard tap water, however some locations with hard water may experience mineral buildup. If you live in a hard water area, we recommend that you carefully inspect the moving parts when you check the water level. If you see buildup we recommend that you use filtered or distilled water to insure trouble free operation. You may fill with warm water providing you have the ability to hook your hose to a sink with proper threads. (Many hardware stores carry threaded adapters that allow a garden hose to be connected to the end of most common sink faucets)

SolaJet Setup



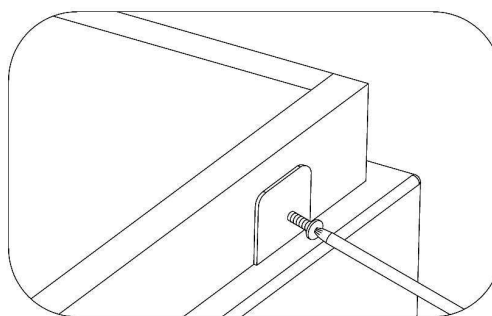
If no moisture is visible, turn off unit and replace the End Panels. Ensure all parts removed are firmly in place again.

Add 1/2 bottle of SolaJet Water Conditioner (provided with the unit) directly to the water-filled tank. No need to use water conditioner if your Solajet is equipped with a Water Treatment System.

CAUTION:

Pour conditioner directly into tank without touching net or barrier. Conditioner will stain!

- Recover the unit by refitting the barrier and pressing firmly down the seals (compress the channel seal slightly before resealing to ensure snug seal). Ensure barrier edges are sealed tightly and no gaps exist in each corner. Pushing the plastic corner seals into the corners to get a tight seal is important to prevent leakage.
- Remove the hose and close the fill valve by turning the handle clockwise. Ensure the fill valve is properly closed (tightened) before operation.
- Before replacing the end panel, plug the HAND CONTROL into the control box. THEN, plug the DRYWAVE SolaJet into a 110 or 220 volt outlet and reset the GFCI button on the plug. (It is VERY important the hand control is connected to the control box BEFORE the unit is plugged into the outlet)



NOTE: It may take approximately 4 hours (if you fill the bed with cold water) to heat the water in your SolaJet to the desired temperature. You can use the unit prior to the water heating to the desired temperature; however, most users prefer water temperature between 90° and 100° F. Running the unit jets will heat water at a more rapid rate. Note that the GFCI must be reset each time it is plugged in.

The operation of your personal massage control system is simple but may take a few minutes to familiarize yourself with the control buttons. The hand control allows you to power the unit, modify speed, pressure, and direction, upper and lower limits, zones and time.

Remember: To achieve the best results of the massage therapy, drink plenty of water before and after the massage. Additionally, after longer sessions, allow yourself a little time after the therapy before getting up.

Take Control

Using Your SolaJet
















IMPORTANT: Be sure to turn power on to the bed approx 4 hours before you wish to use it after power has been established or restored to allow time for it to heat to the desired temperature (typically between 93 and 99 degrees Fahrenheit). Do NOT start a massage until you are lying in position on the unit, as this may affect the watertight seal or over expand the barrier.

Prepare to Relax

For the best massage therapy results, drink some water before and after each massage session. Clothing should be free of any sharp objects (keys, buttons, sharp objects). For the best results remove coats, vests or extra layers of clothing.

To enter, sit on the center edge of the SolaJet, then pivot gently onto it. Lie in the center of the unit with the top of your head resting at the head end of the unit, legs inside the massage window, and your feet resting comfortably at the foot end. You should be high enough in the bed so the water does not pass under your ears.

CAUTION: Never run the unit without a person lying on the massage bed, as this may loosen the urethane seal on the top of the unit and cause it to leak.

-  · _____ · **Power On/Off**
-  · _____ · **Time Add**
-  · _____ · **Manual Zone Limits On**
-  · - - - - · **Limits Off**
-  · _____ · **Cycle**
-  · _____ · **Auto Zone Limits Legs On**
-  · _____ · **Auto Zone Limits Lower Back On**
-  · _____ · **Auto Zone Limits Upper Body On**
-  · _____ · **Speed Up**
-  · _____ · **Speed Down**
-  · _____ · **Pause**
-  · _____ · **Pressure Up**
-  · - - - - · **Pressure Down**
-  · - - - - · **Direction Up**
-  · - - - - · **Direction Down**

Using the Hand Control (same functions on the tablet system)



LCD SCREEN - Indicates when the SolaJet is powered “On” (displays time remaining) or “Off” (displays “welcome” once the track has reset at the foot end of the bed). When adjusting the various functions, the controller displays the selected setting and then returns to time left. Do not press multiple functions at one time and always wait for screen message to exit before selecting next function.

The SolaJet makes it easy to customize your massage. Use the pause button, speed and pressure functions or set the massage zone limits to hit just the right spot, or choose one of the Auto Zone programs which are preconfigured to target your upper body (right), lower back (center), or legs (left). Customization is made sample.

POWER - Turns the SolaJet on and off. Press to power on and press again to power off the unit, which immediately stops the jets and returns the motor to the foot end of the unit.

PRESSURE - The SolaJet features multiple pressure settings ranging from “min” to “max”. Use the (+) and (-) buttons to increase or decrease massage pressure. Holding the button up or down will vary pressure faster than pressing the up or down button repeatedly.

TIME - The default massage duration is 10 minutes. Press the time button to increase the massage session in five-minute increments.

NOTE: The pause and add time buttons are inactive when zone limits are set or auto programs are in progress.

SPEED - Use the Speed buttons to increase or decrease the jet speed.

Note: The difference between speeds is subtle but will vary the full cycle by several seconds.

DIRECTION - To reverse direction simply push the opposite direction button. Head direction represents the up button.

PAUSE - Press to pause the jets and target your massage to a specific spot. Pause will automatically go off after 30 seconds.

TEMPERATURE - To set the water temperature, before starting a session or while “WELCOME” is displayed, press and hold the Pause button for three seconds until the currently set target temperature is displayed on the LCD screen. Use the direction arrows to set the target temperature as desired.

Using the Hand Control

PRESETS – Allows several functions including isolation of legs, lower back, upper body, custom zone, and a wave program moving up and down the body repeating one foot long section at a time.

ZONE LIMITS - are designed to accommodate varying body zones and different massage needs. Use the upper limit and lower zone limits to set a massage range. Press once to start travel, press twice to set the other end of range.

WAVE FUNCTION - The Wave option allows the SolaJet to automatically move from foot to head and back in 12 inch “waves” which you can alter to repeat in 2,4 or 6 times before moving up to the next 12 inch section. Simply press the wave button repeatedly until you select the number of passes you want to make before moving to the next section.

TO SET MANUAL ZONE LIMITS:

Press the “Zone Preset” button when the jet is at the start of the desired range (*regardless of traveling up or down*) and press the same button, AGAIN, when the jet reaches the other end of the desired massage range.



IMPORTANT: Both limits must be set before the jet reaches the head or foot end and turns around; if only one limit is set when the jet reaches the end, the setting will be lost. Once the zone limits are set, your massage will continue within the approximate range of set limits until you press the “Limits Off” button (zones should always be at least 12 inches in length).

CANCEL LIMITS - Cancels all the zone limit function settings.

DRAIN MODE - This feature allows the circulation pump to drain the bed of existing water for routine maintenance.

CAUTION: You must hook up drain valve to outlet hose or adequate draining system before activating “Drain Mode” on the hand control. Remove the water using the “Drain Mode” when the hand control is in the “Welcome” mode.



SolaJet Touchscreen Control System (TCS)

CONTROL OPERATIONS

The SolaJet TCS is designed to operate the massage system while also allowing for a variety of security features, and user access controls which provide custom reporting and analysis.

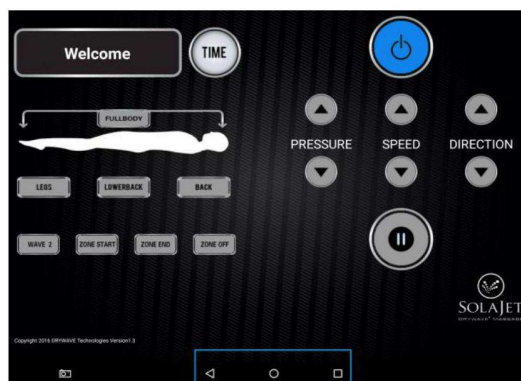
COMMON SETTINGS

- Press Power icon to start and stop sessions.
- You can move from any preset settings to another by simply touching the new selection at any time.
- WAVE SETTING- Massages a 12 inch section for as many cycles as is set in the Wave display (2,4,6,8) and then will move to the next 12 inch section and repeat until time is up or another preset is turned on or ZONE OFF is selected.
- To set a custom ZONE, press ZONE START at the point you wish the massage session to begin as the jet touches the area. Press ZONE END for the end point. You must select a minimum of 6 inches of travel to set a zone.
- To set temperature or drain mode for draining the SolaJet, press and hold pause button for 2 seconds while in the home screen WELCOME Mode.
- To change hidden time settings, while in welcome mode home screen, press and hold PAUSE for 2 seconds, select SYSTEM SETTINGS, and then immediately press and hold the SolaJet ICON until menu soon appears. Then select desired setting.
- Pressure will say MAX when reaching maximum pressure and will shut off main pump when on low.

RESETTING THE POWER/TOUCHSCREEN

1. Reset the power on the SolaJet's main GFCI power cord by pressing the black and then clear button making sure the green light is on (GFCI box located in the middle of the power cord).
2. Press and hold for one second the power button on the upper left corner of the TABLET. Select REBOOT and press ok.

4. Wait several seconds for the Bluetooth option to appear and select Bluetooth device.
5. Wait for welcome to appear in screen.



TOUCHSCREEN TROUBLESHOOTING

- Hidden buttons are located on the bottom of the screen to select a menu option. Swipe up from bottom center to reveal buttons.
- Tablet options (screen sleep, etc) are located in the tablet tool settings section
- To select or enter the SolaJet settings, click the SolaJet Icon located on the home screen.
- In the event of a Touchscreen failure, a **hand control** may be used. It is located under the foot end, end panel.
 - a. Unplug the SolaJet's main power at the wall and open the electrical box cover.
 - b. The top DIP switches are labeled BT and RJ45. Turn off the 4 settings labeled BT and turn the 4 settings labeled RJ45.
 - c. Replace cover and end panel and restart power (plug in to wall outlet and reset GFCI).

Basic System Features & Functions

POWER - Turns the SolaJet on and off. Press to power on and press again to power off the unit, which immediately stops the jets and returns the motor to the foot end of the unit.

NOTE: When the machine is powered off, the SolaJet maintains the set temperature. To turn off the heater, either set the temperature to OFF or power off the SolaJet using the GFCI breaker, or unplug it from the wall.

TIME - The default massage duration is 10 minutes. Press the time button to increase the massage session in five-minute increments unless time is locked out.

NOTE: The pause and add time buttons are inactive when zone limits are set or auto programs are in progress.

SPEED - Use the Speed buttons to increase or decrease the jet travel speed.

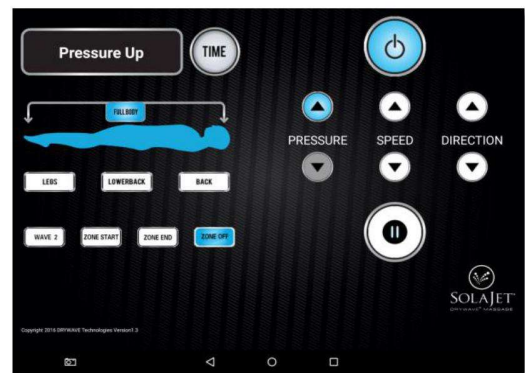
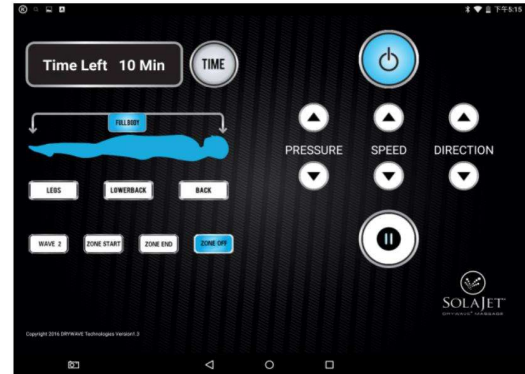
Note: The difference between speeds is subtle but will vary the full cycle by several seconds.

PAUSE - Press to pause the jets and target your massage to a specific spot. Pause will automatically go off after 30 seconds.

TEMPERATURE - To set the water temperature, before starting a session or while “WELCOME” is displayed, **press and hold the Pause button for three seconds** until a menu comes up. Then select the temperature setting the currently set target temperature is displayed on the LCD screen. Select the temperature as desired.

PRESSURE - The SolaJet features multiple pressure settings ranging from “min” to “max”. Use the + and - buttons to increase or decrease massage pressure. Holding the button up or down will vary pressure faster than pressing the up or down button repeatedly.

CAUTION: Never run the unit without a person lying on the massage unit, as this may loosen the urethane seal on the top of the unit and cause it to leak.

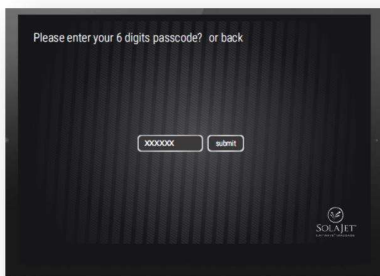


Other TCS Features & Functions

Self-Enrollment

For systems designed with ACCESS CONTROL, there are a number of options that will allow you to control access to the SolaJet via the Touchscreen. Passcodes will allow users to use the system per the interval they choose or you pre-determine. Most self-selection screens will begin with a prompt to enter a passcode or to register for a free massage. We encourage everyone to offer a FREE first time session to experience firsthand the SolaJet massage difference.

With The TCS, you can predetermine the massage **session time and frequency** (times per month or week). Follow the prompts for enrollment or access and enjoy your session. For more detailed Access Control System information please contact us at 877-7-DRYWAVE.



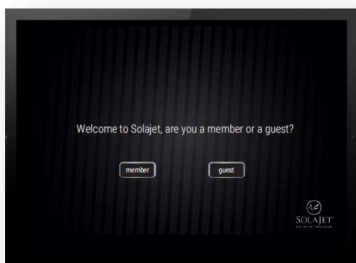
Starting Your Massage

1. Press the power button on the display. The display will indicate a “turning on” message and then starts the jet at a lower pressure.
2. Use the display to customize your massage. *(see display instructions)*

DISPLAY SCREEN - Indicates when the SolaJet is powered On (*displays time remaining*) or Off (*displays “welcome”*). When adjusting the various functions, the screen displays the selected setting and then returns to time left. Do not press multiple functions at one time and always wait for screen message to exit before selecting next function.

The SolaJet makes it easy to customize your massage. Use the pause button, speed and pressure functions or set the massage zone limits to hit just the right spot, or choose one of the Auto Zone programs which are preconfigured to target your upper body (right), lower back (center), or legs (left). Customization is made simple
















ZONE LIMITS -The SolaJet is designed to accommodate varying body zones and different massage needs. Use the upper limit and lower zone limits to set a massage range.



SOFTWARE UPDATE -The SolaJet application is designed to auto-update when upon start up. To download new software update, please make sure the tablet has an internet connection to stay current with the latest software updates.

TO SET MANUAL ZONE LIMITS -Press the Upper button (FIRST) when the jet is at the start of the desired range (*regardless of traveling up or down*)

and press the Upper button (AGAIN) when the jet reach the other end of the desired massage range.

-  Power On/Off
-  Lower Back Only
-  Upper Body Only
-  Legs only
-  Repeated waves in 12 inch sections
-  Starting point of one end of zone
-  Ending point of one end of zone
-  Cancels Zone
-  Speed Up
-  Speed Down
-  Pause
-  Pressure Up
-  Pressure Down
-  Direction Up
-  Direction Down

IMPORTANT: Both limits must be set before the jet reaches the head or foot end and turns around; if only one limit is set when the jet reaches the end, the setting will be lost. Once the zone limits are set, your massage will continue within the approximate range of set limits until you press the Limits Off button (*zones should always be at least 12 inches in length*). Pressing the limit button again (*in a zone*) will shorten length.

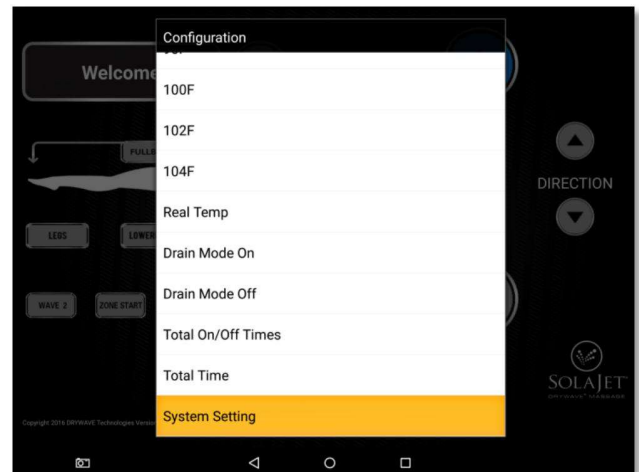
TO SET AUTO ZONE LIMITS -Simply press legs lower back or upper body zone to select function. To turn off press the auto zone button a second time or select a different auto zone to change zones instantly.

WAVE MASSAGE -One of the more popular programs is the Wave program which will massage back and forth in an approx. 12 inch zone for a preselected number of time (2,4,6,8) before moving up or down to the next 12 inch section. This allows for a more intense massage like a therapist working over one section at a time.

CANCEL LIMITS - Cancels all the zone limit function settings.

LOCK OUT SETTINGS - There are special lock out features such as default time and timer settings. To access settings, while in welcome mode home screen, press and hold PAUSE for 2 seconds, select SYSTEM SETTINGS, and then immediately press and hold the SolaJet ICON for 2 seconds. Then select desired setting.

Note: Timer Mode enables the TCS System to be used with the SolaJet Fingerprint System and the 3rd party T-max® Timer system.



Care & Maintenance

Product Usage

Avoid contact of any sharp objects with unit. Remove keys and blunt objects from clothing prior to using product. Pants with buttoned pockets may injure the waterproof barrier.

Never operate the unit without water. After changing the water (approximately every six months), re-fill the tank proper fill level (see fill instructions) for proper operation.

Operating, storing, or transporting the DRYWAVE SolaJet Massage System in freezing conditions can damage the unit. **DO NOT SUBJECT THE BED TO FREEZING CONDITIONS.**

When lifting the unit, always use the stainless steel frame as a lifting point. Use proper lifting techniques to avoid back injuries. Do not lift if filled with water.

Proper Care

With proper care and maintenance, the SolaJet Massage System is designed to give you years of relaxation and enjoyment. To ensure proper operation and use, please adhere to these maintenance items.

Clean your unit on an as needed basis, including exterior parts such as cushions, sheets, barrier and panels. **DO NOT USE** bleach or chlorine-based cleaners. Water-based cleaning agents and foam may be used to clean the outside of the barrier. To clean the top cover, use sanitizing spray and wipe surface area between users. Periodically machine wash the massage window sheet in cold water, using a mild detergent then air dry.

Check the water level monthly to ensure the unit is filled to the optimum level, approximately 4" depth. This should bring the water level within 1/2 inch of the top of the spray bar (do not fill water over the spray bar). Refer to the Setup section for instructions on how to fill the SolaJet with water.

As with any electronic device, proper care should be given to the Hand Control unit to prevent damage. Do not place the unit near water where it could become immersed or allow the hand control to fall onto a hard surface resulting in damage. If the Hand Control is damaged and not working properly, contact us for repair or replacement.

The top barrier and netting are designed to withstand normal wear and tear, but they are not designed for children to play on or for "jumping or falling" on. Please, never allow children to play or jump on the SolaJet and make sure all users sit on the edge first and then pivot onto the top surface.

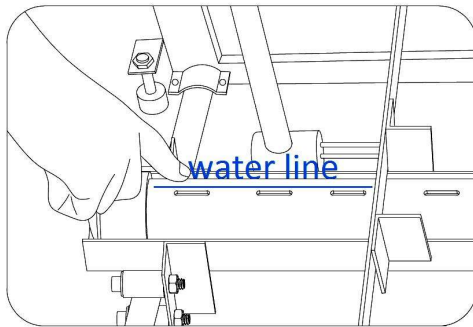
The SolaJet is designed to be used with standard tap water (with use of DRYWAVE SolaJet water conditioner); however some locations with extremely hard water may experience buildup on the rails of the water jet. If you live in a hard water area, we recommend that you carefully inspect the metal rails for buildup when you check the water level. If you see buildup we recommend that you use distilled water to ensure trouble free operation.

NOTICE: If local water has high mineralization or if build up occurs, please revert to distilled water to ensure longevity and performance.

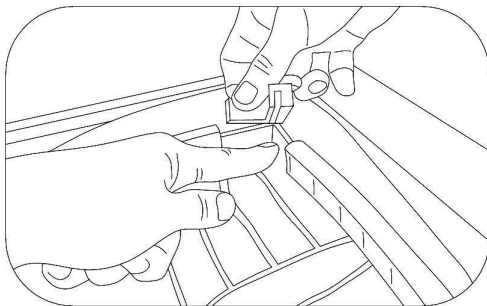
Changing the Water in your SolaJet

Water Containment

- The DRYWAVE SolaJet holds approximately 35 -40gallons of water depending on models. Discretion should be used when caring for the unit. Care should include the following points.



- The prevention of any sharp objects from direct contact with the top sheet, tank, or barrier.
- Keeping protective shell in place at all times.
- Ensuring the top seal is installed correctly. Visually observe the seals, in the four corners while the unit is in operation, to be certain the seal is installed correctly.

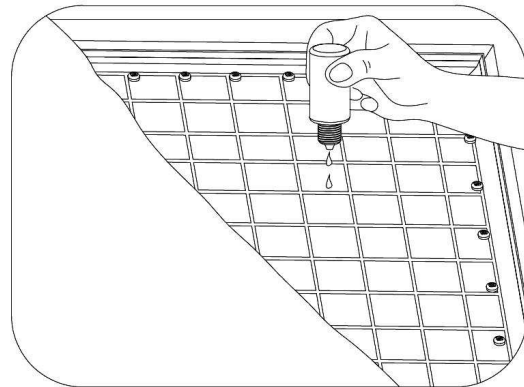


- Periodically checking around and under the base of the unit for signs of any moisture.

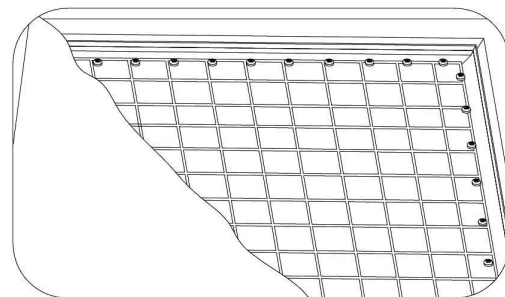
THIS IS ESPECIALLY IMPORTANT IN THE FIRST FEW HOURS AFTER INSTALLATION OR AFTER WATER CHANGES.

Periodic Maintenance (every 6 months)

- Change water every 6 months (please see water change instructions).
- Always add 1/2 bottle of DRYWAVE Water Conditioner to each water change. The additive controls bacteria, mineral build up and foaming.



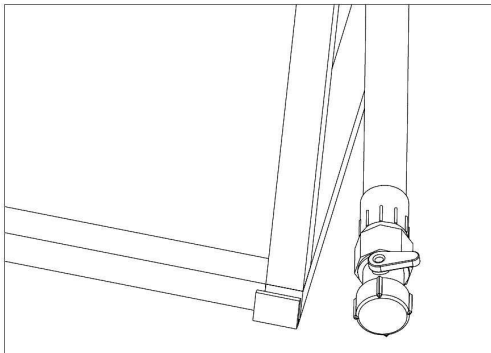
- Check the netting every 6 months for proper tension and unusual wear. This can be done at the same time the water is changed.



- Visually inspect for moisture or water around the underside of the unit.
- Visually inspect the internal components of the unit for signs of visual wear, breakage or destructive mineral deposits. The use of DRYWAVE Water Conditioner will reduce mineral build-up.

Changing the Water in your SolaJet

This section covers how to change the water in your SolaJet Massage System. We suggest you change the water every six months for optimal performance, and add DRYWAVE Water Conditioner if your system does not have a built-in SolaJet water treatment system. These instructions can also be used for draining the unit for storage and moving or performing routine maintenance, such as checking the jet manifold track assembly. This feature allows the circulation pump to drain the bed of existing water for routine maintenance.

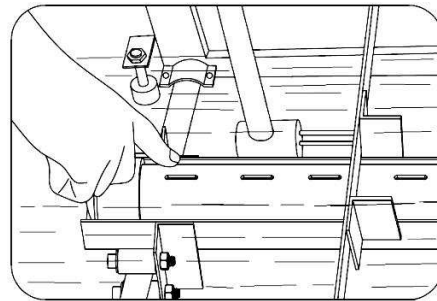


CAUTION: You must hook up drain valve to outlet hose or adequate draining system before activating Drain Mode on the Hand Control. Removing the water using the Drain Mode. When the Hand Control is in the Welcome mode, Press and hold the Limits Off Button for 3 seconds until the Drain Mode display appears. This will activate the circulation pump for approximately 15 minutes. Once the water has drained from the bed, press the Pause button which will shut-off the circulation pump. Push the Limits Off for 3 seconds which will deactivate the Drain Mode.

- Remove the foot End Panel
- Attach a hose to the drain valve. Open the valve. Press and hold the Limits Off Button for 3 seconds until the Drain Mode display appears. The pump will push the water out.



- Push the Limits Off for 3 seconds which will deactivate the Drain Mode.
- Visually inspect tank interior to ensure water has been drained.
- If refilling, add clean water the tank until the water level is within 1/2 inch from the spray bar as shown. The SolaJet is designed to be used with standard tap water; however some locations with hard water may experience buildup on the rails of the water jet. If you live in a hard water area, we recommend that you carefully inspect the metal rails for buildup when you check the water level. If you see buildup please use filtered or distilled water to insure trouble free operation.



- Add 1/2 bottle of SolaJet Water Conditioner directly to the water-filled tank.
- Recover the unit by refitting the barrier and pressing down the seals (compress the channel seal slightly before resealing to ensure snug seal). Ensure barrier edges are sealed tightly and no gaps exist in each corner. Pushing the plastic corner seals FIRMLY into the corners to get a tight seal is important to prevent leakage.
- Remove the hose and close the fill valve if you used the hose fitting. Ensure the fill valve is properly closed (tightened) before operation.
- Before replacing the panels, plug SolaJet into a proper outlet, reset the GFCI button and press the POWER button.

Changing the Water in your SolaJet

- After “Welcome” is displayed on the LCD, press the “Power” button on the controller to power up the unit. Take a few seconds to observe the unit to see if any water is leaking. Observe the pump, tank, barrier and fittings to see if there is any visible water. If moisture or water is visible see the “Troubleshooting” section or contact DRYWAVE. If no moisture is visible, turn off unit and replace the top shell. Ensure all parts removed are firmly in place again.

NOTE: It may take approximately 4 hours (if you fill the bed with cold water) to heat the water in your SolaJet. You can use the unit prior to the water heating to the desired temperature. However, most users prefer water temperature between 90° and 100° F. Running the unit jets will heat water at a more rapid rate.

Removing water from tank if pump is inoperable:

You may choose one of 4 options.

- *Gravity Drain* – Simply connect a hose to the drain hose and place the other end at or below the level of the drain hose.
- *Siphoning* - Remove a portion of the net as described. Place siphon hose in bottom of tank, begin siphoning being sure the exit end of the hose remains lower than the entry side of the hose.
- *Suction* - Remove a portion of the net as described. Using an approved WET/DRY, vacuum the water. This will require disposing of the water multiple times pending the size of the WET/DRY vacuum.
- *Bailing* - Beginning with the corner, remove netting approximately 1 yard both directions from corner, until you have enough space to access water. To remove net, use fingers to firmly pull netting toward edge of bed to loosen tension enough to lift net over screw heads. Using a plastic container or small bucket, remove water by bailing. Upon reaching a water level where no more water can be bailed, use a soft sponge and/or spare towels or a wet/dry vacuum to clean up the remaining water in the tank.



Troubleshooting

Potential Questions/Symptoms and Solutions

The unit does not turn on when POWER button is pressed.

- Make sure plug is securely inserted into outlet.
- Make sure outlet is receiving power by checking the breaker box in the home.
- Reset the GFCI in the power cords
- Ensure the breaker fuse in the electrical box is reset.

The Hand Control or Touch Screen does not work.

- Ensure hand control is plugged into control box. Hand control must be plugged into control box prior to powering unit.
- Is there visible damage to the hand control cord?
- Unplug unit from wall outlet for one minute, plug it back in and reset the GFCI. If this does not work, call technical services for further instructions (1-877-7-DRYWAVE).
- Make sure the Tablet is not in sleep mode by pressing the power button or resetting the system.

The screen goes blank, becomes scrambled or the letters are cryptic.

- Unplug unit from wall outlet for one minute, plug it back in and reset the GFCI. This will reset the unit.
- Check the hand control plug connection going into the electrical box. Make sure the wire is firmly seated and a strain relief is in place preventing the wire to be tugged away from the electrical box.

The pump surges (does not sound steady).

- Check water level. If water level is low, add water. If water level is too high (water covers the slots on the spray bar), remove water. Water level should be a quarter inch below the spray bar slots.
- Ensure there is no foam build-up. If so, drain, fully rinse and refill.
- Ensure there is not a crack or split in the main hose.

The net is sagging.

- The net will stretch over time. If sagging, remove barrier, and tighten (move net to the screw on the next strand to the inside) from either side to ensure tight fit.

Water temperature is not warm.

- Ensure unit has received power (hand control screen should illuminate).
- Check temperature setting to make sure it is set at the proper temperature. Ensure proper time has elapsed for initial set up (2-4+ hours).
- Try resetting the GFCI.

Jet is not moving and/or is making a clicking sound.

- Open unit from the top and check to ensure the drive cable is on the pulley. If not, adjust cable so that it is correctly positioned on the pulley.
- Check to see if the cable is damaged. If cable is damaged, contact DRYWAVE to order a replacement cable. If too loose, tighten one end.
- Make sure track is unobstructed.
- Ensure drive shaft is turning and the set screw is securely holding the drive pulley to the shaft.

The water is leaking.

- Check all plumbing connections to ensure they are tight.
- Check to ensure top channel seals are installed correctly. Remove strip and make sure the strip is not expanded. If so, compress together with hand to obtain a tighter seal.
- If a screw connection is leaking, gently but firmly try to tighten affected part.
- Ensure there are no loose fittings – tighten fitting, being careful not to strip threads.
- Punctures – the DRYWAVE SolaJet comes with two pre-cut self-adhesive patches. Prep the puncture area with an alcohol swab before applying the patch to the dry surface. Remove the paper strip from back of the patch then press the patch over the puncture being careful not to wrinkle the patch or patched area. For best results, heat the patch with a hair dryer for approximately 30 seconds.

Note: If you cannot resolve leaking issues, please immediately drain the water or do not run the machine if leak only occurs during operation until the issues is resolved (whichever solution will cause water not to leak).

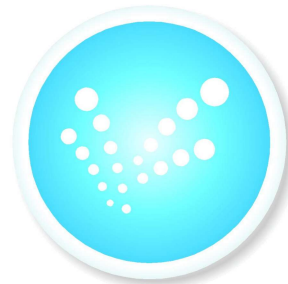
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